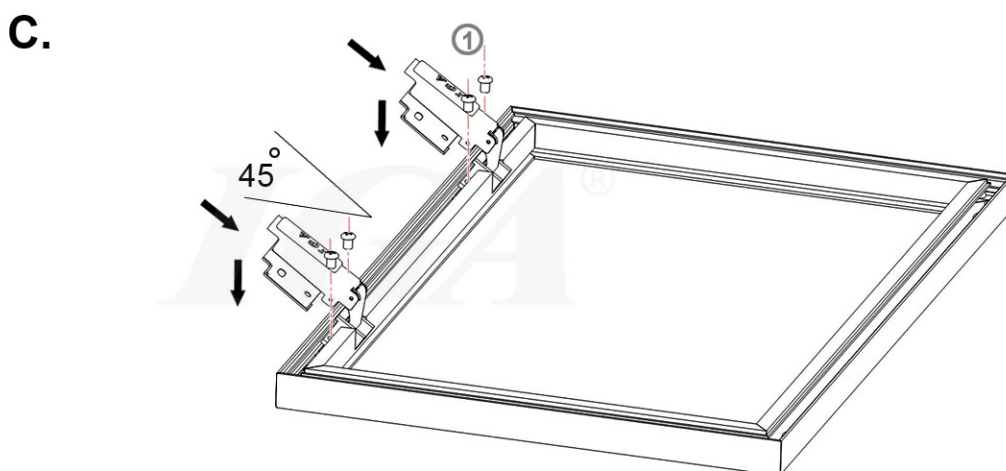


- ① Hinge screw base
- ② Joint angle
- ③ Profile
- ④ Glass

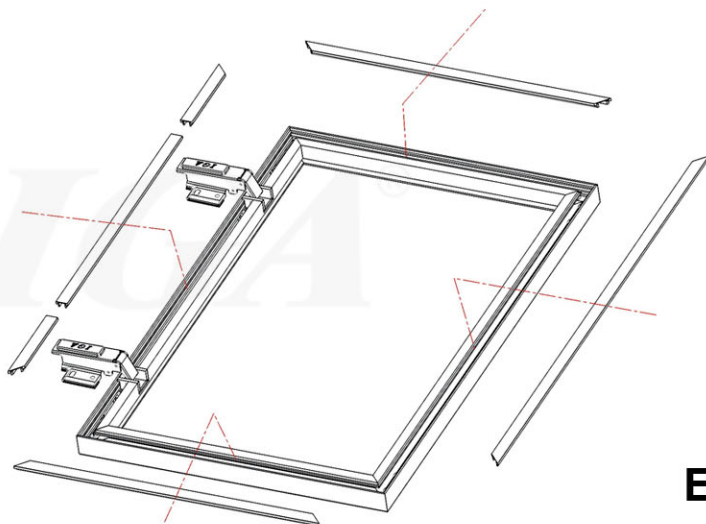
1. Fasten the frame with screws.



- ① Hinge

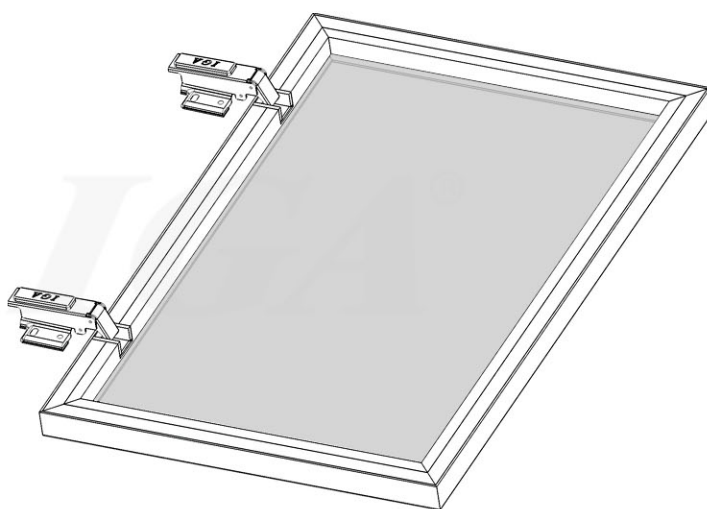
1. Hinge YC2107(K), YC2108(K), YC2109(K) is available.
2. Hinge needs to be inserted into the frame at 45 degree of angle.
3. Fasten the hinges with screws.

D.

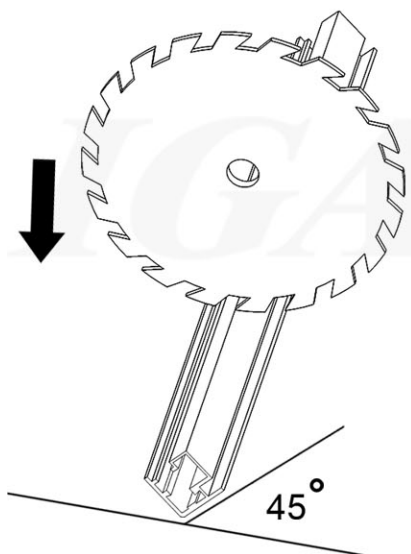


1. Clip the covers into frame.

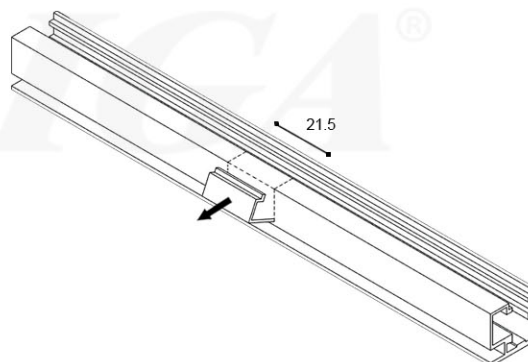
E.



■ Cutting demonstration for hinge location(Gas spring joint)



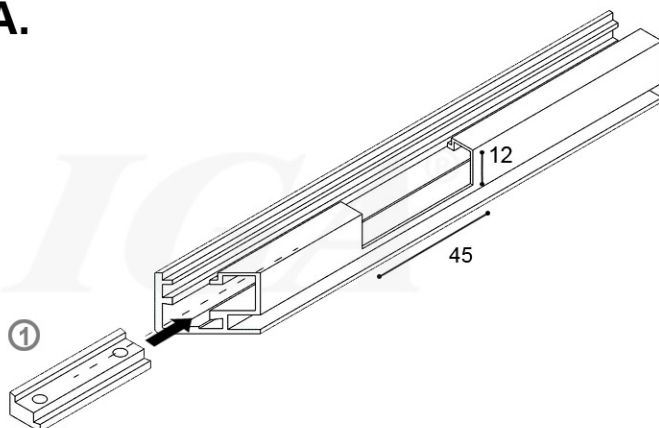
1. Keep the profile at 45 degree of level.



1. Remove the cut-off part, and flat the imperfect with file tooling.

■ Assembling demonstration for Gas Spring Joint and Gas Spring

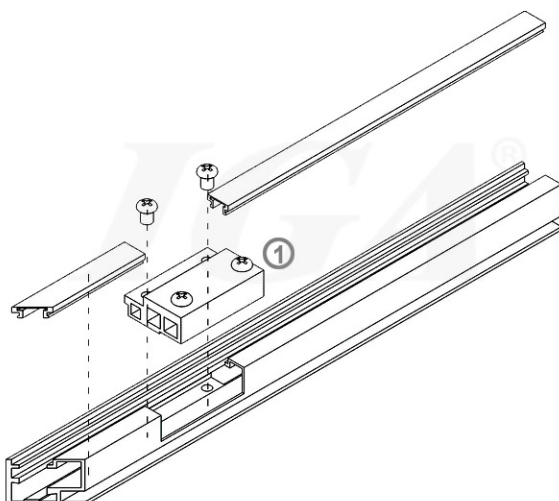
A.



① Base for Gas spring joint

1. Cut the gap according to the size of picture.
2. Slip the base into profile.

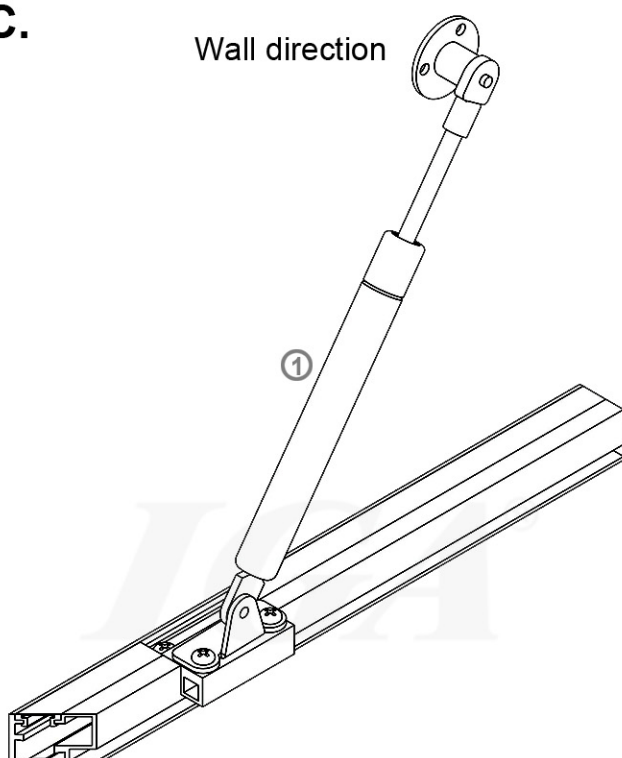
B.



① Gas spring joint

1. Put Gas spring joint on the base.
2. Drive the screws into the base through the joint.

C.



① Gas spring

1. Drive the screws into Gas spring joint through Gas spring cap.